

# Product Specification

## Contact Adhesive 5000

Contact Adhesive 5000 is a ready-for-use contact adhesive for adhering EPDM and Butyl membranes to dry substrates (such as wood, concrete and metals).

### Technical data

<b>Base:</b>	Synthetic rubber and synthetic resins, dissolved in inflammable organic solvents
<b>Colour:</b>	Black
<b>Flash point:</b>	Below 0°C
<b>Viscosity (at 20°C):</b>	2500 ±500 mPa.s
<b>Solids:</b>	41±2 %
<b>Density (at 20°C):</b>	865±10 kg/m <sup>3</sup>
<b>Shelf life:</b>	max. 12 month, provided that the glue is kept in a cool place in a well-sealed container



### Article number and package

5595000	4.5 kg/can 60 cans/pallet
5595001	0.9 kg/can 432 cans/pallet

### Consumption/coverage

0.5 kg/m<sup>2</sup>

### Direction for use

Contact Adhesive 5000 is ready for use but can if necessary be thinned with Cleaning Wash 9700 (max. 10 %) or toluene. Contact Adhesive 5000 must not be thinned or mixed with other products.

The adhesive must only be processed in dry weather conditions at temperatures of at least + 5 °C. The material and the base to be glued must also be dry and clean. Contact Adhesive 5000 should be applied with a stiff brush or a finely-toothed glue spatula. Contact Adhesive 5000 should be applied to both sides.

### Suitable substrates

Contact Adhesive 5000 provides an excellent adhesion on many materials, such as EPDM/Butyl rubber, hard PVC, acrylic glass, SVS, RVS, stone, concrete, light weight concrete, lead, wood and bituminous substrates.

The substrates must be clean, free from oil and grease, and dry. Wet substrates or substrates covered with moisture must be dried by means of hot air before adhering.

### Warning

Contact Adhesive 5000 is highly flammable. Keep away from open fire.

The solvents in Contact Adhesive 5000 are extremely harmful to polystyrene foam.

Contact Adhesive 5000 is only suitable for by SealEco approved EPDM and Butyl membranes.